Basic bodice and sleeves
for 1999 Bellybutton Barbie
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scant 1/4 inch seams allowed
(if in doubt, use slightly less than 1/4 inch seams)

1. Neck facing to bodice right sides together. You can determine a more round or V-shape neckline by the stitching line. Clip, turn, press and top stitch.
2. Turn up sleeve edges and topstitch then pin and stitch sleeves into armholes. I find hand stitching works best there.
3. Sew front and back darts. It’s a good idea to mark the top of the dart and start sewing at the top to make sure both darts are even, because a slight variation is obvious.
4. Side seams and sleeve seams
5. Then add the skirt. The skirt is up to you! (If you are adding a gathered skirt it might be a good idea to make the back darts smaller to compensate for the bulk.)
6. Finally the back snaps or velcro

Make sure to print at 100% scale.
To confirm correct printing size, verify that this picture printed out to be 4” tall.
Here's the skirt extensions to make a Princess Seams dress from this bodice.